

Date: Monday, 3/6/2006 1:55:26 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: DART 4-MAN AFT FACING SHOULDER HARNESS		
Job Number	: 26075					
Estimate Number	: 10410					
P.O. Number	: N/A			Part Number	: D412702025	
This Issue	: 3/6/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: IIN-D412-702 PG 11	
First Issue	: N/A		Type	: MACHINED PARTS		
Previous Run	: 25766			Project Number	: N/A	
Written By	: SEE COMMENT BELOW			Drawing Revision	: B	
Checked & Approved By	: KJ/JLM 06.03.06			Material	: N/A	
Comment	: Est Rev:A 05.09.01 New issue KJ/JLM			Due Date	: 3/31/2006	
Qty: 4 Um: Each						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-702-025 CHG001	KJ 06.03.07 (4)
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
3.0	D31981	Fitting	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit	
		Qty Part Number Description Batch 4 D3198-1 Fitting 4x B 25102/12 x B 25484	
4.0	D3446043	Harness Assembly	
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit	
		Qty Part Number Description Batch 4 D3446-043 Harness Assembly B25174	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/6/2006 1:55:27 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 26075

Part Number: D412702025

Job Number:



Seq. #:	Machine Or Operation:	Description :
5.0	AN45A	Bolt
<p>Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 4 AN4-5A Bolt <u>m1000 89</u></p>		
<p>Comment: Qty.: 8.0000 Each(s)/Unit Total : 32.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 8 AN4-20A Bolt <u>2X m12082</u> <u>30Y m14855</u></p>		
6.0	AN420A	Bolt
<p>Comment: Qty.: 20.0000 Each(s)/Unit Total : 80.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 20 AN960JD416 Washer <u>m19085</u></p>		
8.0	MS21042L4	Nut
<p>Comment: Qty.: 12.0000 Each(s)/Unit Total : 48.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 12 MS21042L4 Nut (or -4) <u>m17997 V</u></p>		
9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
<p>Comment: INSPECT 100% KITS FOR COMPLETENESS</p>		
10.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-025 Location: <u>DEVS</u></p>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA:  Date: 06/03/15
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 3/6/2006 1:55:27 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DART 4-MAN AFT FACING SHOULDER HARNESS

Job Number: 26075

Part Number: D412702025

Job Number:



Seq. #:	Machine Or Operation:	Description :
11.0	DC	DOCUMENT CONTROL

Comment: DOCUMENT CONTROL
Inspection Level 21



AD 06/03/15

Job Completion



U 06.03.14

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -021	QTY -023	QTY -025	QTY -027	Part Number	Description
X				D412-702-021	Dart 13-Man Shoulder Harness Kit, 4-point
	X			D412-702-023	Dart 5-Man Shoulder Harness Kit, 4-point
		X		D412-702-025	Dart 4-Man Aft Facing Shoulder Harness Kit, 4-point
			X	D412-702-027	Dart 4-Man Side Facing Shoulder Harness Kit, 4-point
2	2			D3195-041	Bracket
2	2			D3195-043	Bracket
1	1			D3196-1	Bar
1		1		D3196-3	Bar
1		1		D3196-4	Bar
2	2			D3197-041	Bar
4		4		D3198-1	Fitting
9	5		4	D3446-041	Harness Assembly, 4 point
4		4		D3446-043	Harness Assembly, 4 point
2	2			D3268-1	Placard
4		4		AN4-5A	Bolt
4	4			AN4-13A	Bolt
8		8		AN4-20A	Bolt
20		20		AN960JD416	Washer
12		12		MS21042L4	Nut (or MS21042-4)
8	2		6	MS24694-S152	Screw

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 26075

• COPYRIGHT © 2003 BY DART AEROSPACE LTD. •
 THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED
 OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: B
 Date: 05.08.22

Date: Thursday, 28/09/2006 2:25:22 PM
 User: Linda Laclele

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D412-702
Job Number	: 28754	Part Number	: Z_CUSTOM
Estimate Number	: 10804	Drawing Number	: UPDATE PER DSI 9351A
P.O. Number	: N/A	Project Number	: N/A
This Issue	: 28/09/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Revision	: N/A
First Issue	: N/A	Material	: N/A
Previous Run	: 00015	Due Date	: 05/10/2006
Written By	:	Qty:	20 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 REMOVE KITS FROM STOCK: ✓ D412-702-011 B P.A 5 1 Auu✓✓✓ D412-702-013 B D412-702-015 B D412-702-017 B ✓ D412-702-021 B B26883 3X B25853 ✓ D412-702-023 B 25765 2X B26014 3X ✓ D412-702-025 B 26075 2X B25444 1X B25766 1X B27049 2X (6) D412-702-027 B ✓ <u>D412-702-031 B</u> <u>✓ 35 B 26201 ✓ (1)</u> <u>D412-702-033 B</u>		
<i>PC 10/25</i>		

2.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 ADD TO KITS IN STOCK NEW PAPERWORK DSI 9351-A		